



Quality Pallet Inspection Form

Customer	Railcar	Product	Lot	Date

System Clean Down: 1st (Initials): 2nd (Initials): ☐ N/A Pallet Size: (inches)

Railcar Number Verification: 1st (Initials): 2nd (Initials): Bag Size: (mm)

Railcar Seal: 1st (Initials): 2nd (Initials): Tare Weight: (lbs.)

Stencil Verification: 1st (Initials): 2nd (Initials): 5 bag drop test: (Pass/Fail)

1st Pallet of production

Top Tension (Pass ≥ 13 lbs.)

Middle Tension (Pass ≥ 13 lbs.)

Bottom Tension (Pass ≥ 13 lbs.)

Pallet Net Weight (Wgt 3019 - 3041 lbs.)

Moisture Check (%)

Hood/Film overlapping on pallet (1 - 3 inch)

Hood/Film Seal Check (✓)

No excessive overhang (✓)

Bag Seal Check (✓)

Stencil Check (Both Sides) (✓)

No Loose Pellets (✓)

Bag Drop Check (Pass/Fail)

	Top Seal	Bottom Seal	Corner Seal
Temperature:			
Dwell Time:			

	Comp A	Comp B	Comp BC	Comp AC
Moisture %				

Newton's Test: (Pass/Fail)

15th Pallet of production

Pallet Net Weight (Wgt 3019 - 3041 lbs.)

Hood/Film overlapping on pallet (1 - 3 inch)

Hood/Film Seal Check (✓)

No excessive overhang (✓)

Bag Seal Check (✓)

Stencil Check (Both Sides) (✓)

No Loose Pellets (✓)

30th Pallet of production

Top Tension (Pass ≥ 13 lbs.)

Middle Tension (Pass ≥ 13 lbs.)

Bottom Tension (Pass ≥ 13 lbs.)

Pallet Net Weight (Wgt 3019 - 3041 lbs.)

Moisture Check (%)

Hood/Film overlapping on pallet (1 - 3 inch)

Hood/Film Seal Check (✓)

No excessive overhang (✓)

Bag Seal Check (✓)

Stencil Check (Both Sides) (✓)

No Loose Pellets (✓)

Bag Drop Check (Pass/Fail)

45th Pallet of production

Pallet Net Weight (Wgt 3019 - 3041 lbs.)

Hood/Film overlapping on pallet (1 - 3 inch)

Hood/Film Seal Check (✓)

No excessive overhang (✓)

Bag Seal Check (✓)

Stencil Check (Both Sides) (✓)

No Loose Pellets (✓)

60th Pallet of production

Top Tension (Pass ≥ 13 lbs.)

Middle Tension (Pass ≥ 13 lbs.)

Bottom Tension (Pass ≥ 13 lbs.)

Pallet Net Weight (Wgt 3019 - 3041 lbs.)

Moisture Check (%)

Hood/Film overlapping on pallet (1 - 3 inch)

Hood/Film Seal Check (✓)

No excessive overhang (✓)

Bag Seal Check (✓)

Stencil Check (Both Sides) (✓)

No Loose Pellets (✓)

Bag Drop Check (Pass/Fail)

Notes

Operator: _____

Line: _____